

Pinning Chart for Sargent Degree Conventional Cylinders

<http://www.lockreference.com>

PINNING CHART						
1. TOP PIN						
3. MASTER PIN (if applicable)						
4. BOTTOM PIN/ANGLE	/	/	/	/	/	/
Verify that sum of rows equal:	10	10	10	10	10	10

TOP MASTER KEY BITTING/ANGLE	/	/	/	/	/	/
OPERATING/CHANGE KEY BITTING/ANGLE	/	/	/	/	/	/

Sargent Degree Conventional Cylinder Combining Rules

1. DG1 cores and cylinders do not use angled bottom pins, DG2/DG3 do.
2. For DG2/DG3, same angle is used across all levels of keys.
3. Each chamber is combined in conventional manner.
4. Plug total must equal 10 for each chamber.