

Segal Large Pin (Segal Keyway)

<http://www.lockreference.com>

MACS: 5
Increment: .020"
Progression: Single Step
E.P.D. .485"
Included Angle: 90°
Root Cut: .060"

Key Origination	
Blackhawk	Card 199
CodeMax	DSD #61
HPC Blitz	C46
HPC Punch	N/A
ITL	51

Root Depths	
0	.315"
1	.295"
2	.275"
3	.255"
4	.235"
5	.215"
6	.195"

Spacing	
1	.245"
2	.401"
3	.557"
4	.713"
5	.869"
6	1.025"

Notes
1) Factory bittings were direct codes written tip-to-bow.
2) Many cylinders were produced with domed pins and beveled plugs producing up to a -.010" root depth variance from official specifications.
3) Segal made many cylinders with a T.F.C. of .262" but retained a B.C.C. of .156". Use HPC Blitz C46, DSD-61, or ITL 395.

T.F.C: .245"

B.C.C: .156"

	0	1	2	3	4	5	6			
Bottom Pins	.170"	.190"	.210"	.230"	.250"	.270"	.290"			
Master Pins		.020"	.040"	.060"	.080"	.100"	.120"			
Top Pins	.175"									

Notes: