

# ASSA Twin Series (New Style)

<http://www.lockreference.com>

**MACS:** 5  
**Increment:** .024"  
**Progression:** Single Step  
**E.P.D.** .509"  
**Included Angle:** 90°  
**Root Cut:** .032"

Key Origination	
Blackhawk	N/A
CodeMax	DSD #96
HPC Blitz	CEX1
HPC Punch	N/A
ITL	41

Root Depths	
1	.1587"
2	.1823"
3	.2059"
4	.2295"
5	.2531"
6	.2768"
7	.3004"
8	.3240"
9	.3476"

Spacing	
1	.2638"
2	.4134"
3	.5630"
4	.7126"
5	.8622"
6	1.0118"

Notes
1) Read and cut tip-to-bow.
2) Cuts range from 1 (deepest) to 9 (shallowest).

**T.F.C:** .2638"  
**B.C.C:** .1496"

	1	2	3	4	5	6	7	8	9	
<b>Bottom Pins</b>	.3503"	.3267"	.3031"	.2795"	.2559"	.2322"	.2086"	.1850"	.1614"	
<b>Spool Top Pins</b>	A = .157"		B = .196"		C = .236"		D = .276"			

Master and Build-Up Pins	1	2	3	4	5	6	7	8	9	10
	.0236"	.0472"	.0708"	.0944"	.1181"	.1417"	.1652"	.1889"	.2125"	.2361"
	11	12	13	14	15	16	17			
	.2597"	.2833"	.3069"	.3305"	.3541"	.3777"	.4013"			

	2	3	4	5	6	7	8	9	10
<b>Hollow Top Pins</b>	.0472"	.0708"	.0944"	.1181"	.1417"	.1652"	.1889"	.2125"	.2361"

## Notes: