

S&G 45XX Guard

<http://www.lockreference.com>

Key Origination	
Blackhawk	N/A
CodeMax	DSD #1583
HPC Blitz	N/A
HPC Punch	N/A
ITL	N/A

Spacing	
1	.167"
2	.222"
3	.271"
4	.319"
5	.367"
6	.415"
7	.470"
Throat	1.0775"

Cut Width	
1	.066"
2	.052"
3	.052"
4	.052"
5	.052"
6	.052"
7	.066"
Throat	.105"

Notes
<p>1) Read and cut tip-to-bow.</p> <p>2) Spacing is from front of tip-stop to center-of-cut.</p> <p>3) Use DSD #1584 for throat cut, use modified horseshoe tip stop HPC HT-SD or equivalent.</p> <p>4) The protruding tip on guard keys should be cut to .087" tall.</p>

Root Depths	
0	.275"
1	.255"
2	.235"
3	.215"
4	.195"
5	.175"
6	.155"
7	.135"
Throat	.235"

Blanks	
S&G	87H
Ilco	SG4/1387

Blade Height*: .275" Thickness: .080"

Notes: