

S&G 44XX Guard

<http://www.lockreference.com>

Key Origination	
Blackhawk	N/A
CodeMax	DSD #556
HPC Blitz	CSD41
HPC Punch	N/A
ITL	N/A

Spacing	
1	.167"
2	.222"
3	.271"
4	.319"
5	.378"
Throat	1.0775"

Cut Width	
1	.066"
2	.052"
3	.052"
4	.052"
5	.066"
Throat	.105"

Notes
1) Read and cut tip-to-bow.
2) Spacing is from front of tip-stop to center-of-cut.
3) Use DSD #1556 for throat cut, use modified horseshoe tip stop HPC HT-SD or equivalent.
5) S&G factory standard locks will use only even numbered cuts on guard keys.

Root Depths	
0	.275"
1	.255"
2	.235"
3	.215"
4	.195"
5	.175"
6	.155"
7	.135"
Throat	.200"

	Blanks			
	4440	4442	4443	4444
S&G	87H	87H	9609	87H
Ilco	SG4/1387	SG4/1387	1362	SG4/1387

Blade Height*: .275" .275" .350"/.280" .275"

Tip Height: .080" .080" .070" .080"

*Where two heights are shown, the first number is the height closest to the bow and the second is the height closer to the tip.

Notes: