

S&G 4231 Guard

<http://www.lockreference.com>

Key Origination	
Blackhawk	N/A
CodeMax	DSD #556
HPC Blitz	CSD41
HPC Punch	N/A
ITL	N/A

Spacing	
1	.167"
2	.222"
3	.271"
4	.319"
5	.378"
6	1.0775"

Cut Width	
1	.066"
2	.052"
3	.052"
4	.052"
5	.066"
Throat	.105"

Notes
1) Read and cut tip-to-bow.
2) Spacing is from front of tip-stop to center-of-cut.
3) Use DSD #1556 for throat cut, use modified horseshoe tip stop HPC HT-SD or equivalent.
4) The protruding tip on guard keys should be cut to .087" tall.

Root Depths	
0	.275"
1	.255"
2	.235"
3	.215"
4	.195"
5	.175"
6	.155"
7	.135"
Throat	.200"

	Blanks
S&G	SY3B
Ilco	887

Blade Height: .243" Tip Height: .063"

Notes: