

S&G 41XX Series

<http://www.lockreference.com>

Key Origination	
Blackhawk	N/A
CodeMax	DSD #1574
HPC Blitz	N/A
HPC Punch	N/A
ITL	386

Spacing	
1	.167"
2	.222"
3	.271"
4	.319"
5	.367"
6	.415"
7	.470"
Throat	1.0875"

Cut Width	
1	.066"
2	.052"
3	.052"
4	.052"
5	.052"
6	.052"
7	.066"
Throat	.105"

Notes
1) Read and cut tip-to-bow.
2) Spacing is from front of tip-stop to center-of-cut.
3) Use DSD #1575 for throat cut, use modified horseshoe tip stop HPC HT-SD or equivalent.
4) For ITL, cuts 8 and 9 are throat cut.

Root Depths	
0	.314"
1	.298"
2	.278"
3	.258"
4	.238"
5	.218"
6	.198"
7	.178"
Throat	.235"

	Blanks
S&G	96
Ilco	1063E
Jet	S&G-3-NS

Blade Height: .315" **Tip Height:** .070"

Notes: