

# Sargent Signature Series

<http://www.lockreference.com>

**MACS:** 7  
**Increment:** .020"  
**Progression:** Two-Step  
**E.P.D.** .498"  
**Included Angle:** 79°  
**Root Cut:** .051"

Key Origination	
Blackhawk	Card 196
CodeMax	DSD #59
HPC Blitz	C44
HPC Punch	N/A
ITL	388

Root Depths	
1	.330"
2	.310"
3	.290"
4	.270"
5	.250"
6	.230"
7	.210"
8	.190"
9	.170"
10	.150"

Spacing	
1	.215"
2	.371"
3	.527"
4	.683"
5	.839"
6	.995"

**T.F.C:** .215"

**B.C.C:** .156"

Notes
1) Read and cut bow-to-tip.
2) Older listings provide a MACS of 9 using a radiused cut and pins.
3) Side pins (x6) and blocking pins (x2) are loaded into the cylinder at the factory and are not considered field servicable.
4) Signature system available in most Sargent keyway families.

	1	2	3	4	5	6	7	8	9	10
<b>Bottom Pins</b>	.170"	.190"	.210"	.230"	.250"	.270"	.290"	.310"	.330"	.350"
<b>Master/Top Pins*</b>	–	.040"	.060"	.080"	.100"	.120"	.140"	.160"	.180"	.200"
	<b>11</b>	<b>12</b>	<b>13</b>	<b>14</b>						
<b>Master/Top Pins</b>	.220"	.240"	.260"	.280"						

\* Prior to January 2009 special hollow top pins were used in the control chambers of 6300 series IC cylinders, they were available in sizes 3-11. Pin Kit 437RC/UL contains these pins.

\*\* UL 437 rated cylinders use stainless steel bottom pins (sizes 1-9 available) in chamber 1 and stainless steel driver/top pins in all chambers.

## Notes: