

Master Lock Pro Series

<http://www.lockreference.com>

MACS: 5
Increment: .0155"
Progression: Two Step
E.P.D. .397"
Included Angle: 90°
Root Cut: .044"

Key Origination	
Blackhawk	Card 327
CodeMax	DSD #97
HPC Blitz	C103A
HPC Punch	N/A
ITL	249

Root Depths		
	Pre 2001	Post 2001
0	.2710"	.2845"
1	.2555"	.2690"
2	.2400"	.2535"
3	.2245"	.2380"
4	.2090"	.2225"
5	.1935"	.2070"
6	.1780"	.1915"
7	.1625"	.1760"

Spacing	
1	.187"
2	.312"
3	.437"
4	.562"
5	.687"
6	.812"
7	.937"

Notes
1) Read and cut bow-to-tip.
2) For use with blanks 6000K and 7000K.
3) For pre-2001, 'flat back' blanks use DSD #50, C103, or ITL 287.

T.F.C: .187"

B.C.C: .125"

	0	1	2	3	4	5	6	7		
Bottom Pins	.127"	.142"	.1575"	.173"	.1885"	.204"	.2195"	.235"		
Master Pins		.0155"	.031"	.0465"	.062"	.0775"	.093"	.1085"		
Top Pins*	.134"									

*Top pins are available as serrated or spool.

Notes: