

Sargent .020"

<http://www.lockreference.com>

MACS: 7; Varies
Increment: .020"
Progression: Two-Step
E.P.D. .498"
Included Angle: 76°
Root Cut: .051"

Key Origination	
Blackhawk	Card 196
CodeMax	DSD #59
HPC Blitz	C44
HPC Punch	N/A
ITL	388

Root Depths	
1	.330"
2	.310"
3	.290"
4	.270"
5	.250"
6	.230"
7	.210"
8	.190"
9	.170"
10	.150"

Spacing	
1	.215"
2	.371"
3	.527"
4	.683"
5	.839"
6	.995"

T.F.C.: .215"

B.C.C.: .156"

Notes
1) Read and cut bow-to-tip.
2) Used in all current Sargent cores/cylinders and in the following keyway families: A, B, C, G, H, K, L, N, R, V
3) MACS has been listed as 9 on older literature due to specialized cutting wheels no longer used. Follow code machines instructions for producing keys.

	1	2	3	4	5	6	7	8	9	10
Bottom Pins	.170"	.190"	.210"	.230"	.250"	.270"	.290"	.310"	.330"	.350"
Master Pins	—	.040"	.060"	.080"	.100"	.120"	.140"	.160"	.180"	.200"
Top Pins	.200"	.200"	.200"	.200"	.200"	.200"	.200"	.200"	.200"	.200"

6300 Series

	11	12	13	14						
Master Pins	.220"	.240"	.260"	.280"						

Notes: