

Hager H Series

<http://www.lockreference.com>

MACS: Varies
Increment: .0125"
Progression: Two Step
E.P.D. Varies
Included Angle: 90°
Root Cut: .048"

Key Origination	
Blackhawk	
CodeMax	
HPC Blitz	
HPC Punch	
ITL	

Root Depths	
0	.318"
1	.3055"
2	.293"
3	.2805"
4	.268"
5	.2555"
6	.243"
7	.2305"
8	.218"
9	.2055"

Spacing	
1	.2158"
2	.3559"
3	.4961"
4	.6362"
5	.7764"
6	.9166"
7	1.0567"

T.F.C.: .2158"
B.C.C.: .140"

Notes
1) Read and cut bow-to-tip.
2) Manufacturer recommends MACS of 8 but 9 is possible.
3) KIK/KIL top pins: Plug total 0-4 = .235", 5-9 = .200".
4) Rim/mortise top pins: Plug total = 0-4 = .305", 5-9 = .280".
5) Conventional cylinder springs: LAB 108BV1.

Conventional Cylinder Pins (.108" Pin Diameter)

	0	1	2	3	4	5	6	7	8	9
Bottom Pins	.1850"	.1975"	.2100"	.2225"	.2350"	.2475"	.2600"	.2725"	.2850"	.2975"

SFIC Pins

	0A	1A	2A	3A	4A	5A	6A	7A	8A	9A
Bottom Pins	.110"	.123"	.135"	.148"	.160"	.173"	.185"	.198"	.210"	.223"

Master, Build-Up, & Top Pins (All Cylinders)	2B	3B	4B	5B	6B	7B	8B	9B	10B	11B
	.025"	.0375"	.050"	.0625"	.075"	.0875"	.100"	.1125"	.125"	.1375"
	12B	13B	14B	15B	16B	17B	18B	19B		
	.150"	.1625"	.175"	.1875"	.200"	.2125"	.225"	.2375"		

Notes: